

Ionizing units for potentially explosive atmospheres of zone 1

Keep for future use!



Types:

Operating instructions

EI EX H, EI EX T, EI EX T TPE, EI PHS EX, RI EX, LS EX, KL EX, KM EX, LM EX, AK EX, REF EX, SC EX



Ident numbers of the ionizing units for the relevant ex power packs:

Туре	Ex power pack	Ident number
Ionizing units: EI Ex H EI Ex H EI Ex T EI Ex T EI Ex T TPE EI EX T TPE EI PHS Ex EI PHS Ex REF Ex / Ø 180 mm	(Multistat Ex) (EN 92 Ex) (Multistat Ex) (EN 92 Ex) (Multistat Ex) (EN 92 Ex) (Multistat Ex) (EN 92 Ex) (Multistat Ex)	03.8130.xxx 03.8140.xxx 03.8051.xxx 03.8251.xxx 03.9152.xxx 03.9252.xxx 03.8900.xxx 03.8910.xxx 04.7533.006
Air-assisted ionizing units: RI Ex O RI Ex O TPE RI Ex O	(Multistat Ex) (Multistat Ex) (EN 92 Ex)	04.7190.xxx 04.7400.xxx 04.7290.xxx
RI Ex M	(Multistat Ex)	04.7191.xxx
RI Ex M TPE	(Multistat Ex)	04.7401.xxx
RI Ex M	(EN 92 Ex)	04.7291.xxx
RI Ex V	(Multistat Ex)	04.7192.xxx
RI Ex V TPE	(Multistat Ex)	04.7402.xxx
RI Ex V	(EN 92 Ex)	04.7292.xxx
AK Ex	(Multistat Ex)	04.0010.00x
AK Ex	(EN 92 Ex)	04.0080.00x
LS Ex / KL Ex / KM Ex / LM Ex	(Multistat Ex)	On request
LS Ex / KL Ex / KM Ex / LM Ex	(EN 92 Ex)	On request
SC Ex (Surface Cleaner)	(Multistat Ex)	On request

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1 Operator instructions

These operating instructions must be read in full before the ionizing unit is installed or commissioned in a potentially explosive atmosphere. They form part of the ionizing unit and must be retained for later use or a subsequent owner. Safety instructions must be observed and followed at all times.

The ionizing unit is approved for installation and use in zone 1 areas with potentially explosive atmospheres.

The ionizing unit is safe to operate if used as intended.

The following signal words and symbols are used:

WARNING!

If ignored

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- severe personal injury.
- or death may result.

CAUTION!

If ignored

4

light personal injury may result.

ATTENTION!

If ignored

 light material damage may occur as a consequence which might lead to damage to the ionizing unit.

NOTE: Important notes and additional information.

2 Safety

All activities must be performed only by persons authorized by the owner. Such persons must

- be trained in explosion protection.
- have basic knowledge in the field of electrical engineering.
- have basic knowledge in the field of mechanical engineering.
- have been instructed in the installation and handling of compressed air devices and the resulting dangers.
- have read and understood the operator instructions.

Switch off the power supply before commencing work on the ionizing unit, and secure against inadvertent switching on.

The ionizing unit does not contain any parts which can be repaired by the operator. For reasons of safety, unauthorized conversions and modifications are not permitted.

In the event of damage to the ionizing unit, the risk of electric shocks arises. In the event of any visible damage or suspected electrical defects, take it out of operation immediately and secure against reuse.

WARNING!

The ionizing unit may influence heart pacemakers.

The electric high voltage in the ionizing unit results in an electric alternating field of 50 Hz which may influence the function of the heart pacemaker. Malfunction of the heart pacemaker may result in ventricular fibrillation or cardiac arrest.

- Persons wearing heart pacemakers must maintain a safety distance of more than 50 cm from the ionizing unit.
- The operator must mark the danger zone around the ionizing unit by means of a warning sign.
- The accident prevention regulations according to BGV A8 must be observed.
- An expert study on the influence of ionization systems on implanted heart pacemakers is available from HAUG GmbH & Co. KG.

WARNING!

Risk of spark-overs which can cause ignition!

Wetness and moisture may result in spark-overs and leakage paths. Damage to the ionizing unit and shortcircuits are a likely consequence.

- Protect the ionizing unit from wetness and moisture.
- Never use high-pressure cleaners to clean the units.

Risk of arcs which can cause ignition! If the high-voltage cable is pulled, gaps may form at the contact points in the high-voltage connector and at the high-voltage cable socket. Arcing may occur at the gaps due to the high voltage. Resulting in damage to the unit.

• Do not pull the high-voltage cable.

Risk of discharge sparks which can cause ignition!

When the material carries a very high charge, sparks may form towards the ionizing unit which might cause ignition. In such cases, the charge must be reduced by means of a passive ionizer.

 If necessary, install a passive ionizer CI SL (12.0002.007) in front of the ionizing unit.

Risk of short circuits due to electrically conductive material. Electrically conductive material may result in the ionizing pins shortcircuiting. If a short circuit reaches across three ionizing pins or more, a spark may form which can cause ignition.

• The operator must ensure that no electrically conductive material touches the ionizing pins.

CAUTION!

The ionizing pins pose an injury risk. When touched, the ionizing pins may lead to stab or tear injuries to the hands.

 Protective gloves must be worn when working on the ionizing unit (EN 388 3122).

During operation, small amounts of ozone are generated by the ionizing units.

A very high ozone concentration and prolonged continuous exposure times may result in headache, irritation to the eyes, circulatory problems etc.

- To ensure that the maximum permissible ozone concentration at the workplace is not exceeded, adequate ventilation must be provided during operation of the ionizing units.
- An expert study on ozone emissions of ionization systems is available from HAUG GmbH & Co. KG.

ATTENTION!

The ex power pack must be switched off before inserting or removing the high-voltage plug into/from the socket; otherwise contact or separation sparkovers may occur.

These may damage the ex power pack and cause defects.

 Only insert/remove the highvoltage plug when the ex power pack is switched off.

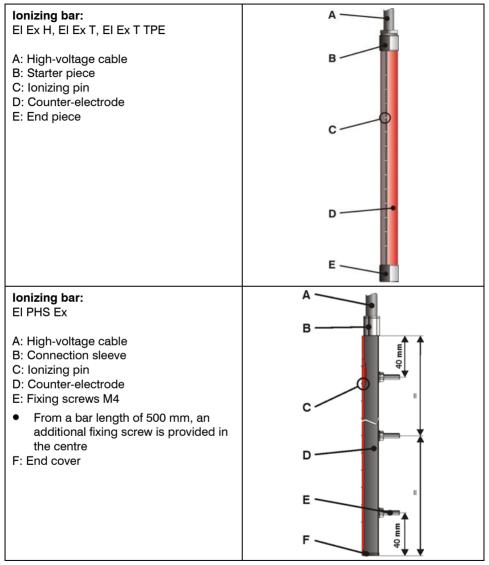
3 Intended use

The ionizing unit is intended for the elimination of electrostatic charges on paper, film, textiles, glass, plastics etc in areas with potentially explosive atmospheres of zone 1. In the case of air-assisted ionizing units, the air stream is additionally used to clean off dirt or similar substances.

This ionizing unit is only approved for alternating high voltage. The ionizing unit must only be connected to a HAUG ex power pack. Any warranty only extends to the units and accessories of HAUG GmbH & Co. KG.

The installation and operating conditions indicated in these Operating Instructions must be adhered to.

4 Description of unit

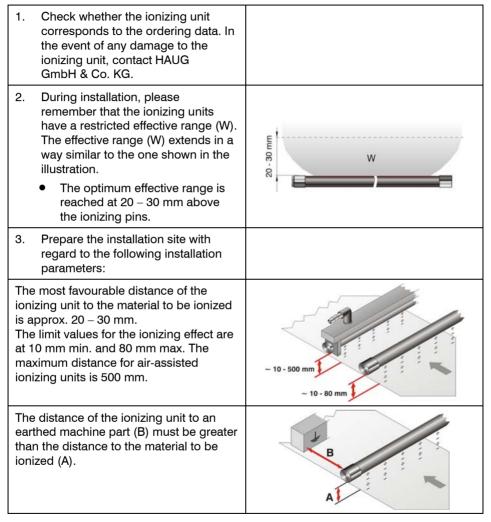


REF Ex: lonizing pins towards the centre. 4 mounting areas are located around the circumference.	-0
RI Ex O: A: Counter-electrode B: High-voltage cable C: Air connection D: Insulating section E: Nozzle F: Ionizing pin	A B C D E F
RI Ex M, RI Ex V : A: Counter-electrode B: High-voltage cable C: Compressed air gun D: Insulating section E: Nozzle F: Ionizing pin	ABCDEF

LS Ex: A: Air connection B: Nozzle C: Ionizing bars D: Body E: Bar holder	
KL Ex: A: Air connection B: Nozzle C: Ionizing bar D: Bar holder	A B C D
KM Ex: A: Air connection B: Nozzle C: Bar holder D: Ionizing bar	A B C D

LM Ex: A: Air connection B: Nozzle C: Ionizing bars D: Body E: Bar holder	
AK Ex: A: Air connection B: Air outlet C: Ionizing bar D: Mounting thread (M 6) E: Bar holder	
SC Ex: A: Body B: Nozzle C: Bar holder D: Ionizing bars E: Air connection	

5 Installation



No earthed machine parts must lie behind the material to be ionized.	
 For discharging both sides one ionizing unit each must be installed above and below the material to be ionized. the ionizing units must not face each other. the units must be offset by approx. 20 mm. 	~ 20 mm
 If two ionizing units are used with high conveying speeds, the ionizing units must be installed next to each other. a distance of approx. 20 mm must be maintained. 	20 mm
To improve the surface cleaning result, tilt the air-assisted ionizing unit approx. 10 – 30° against the direction of flow.	~ 10 - 30°
In the event of very high charges, install a passive ionizer CI SL (12.0002.007) in front of the ionizing unit, if appropriate. The distance to the ionizing unit must be approx. 30 mm.	~ 30 mm

4.	Fix the ionizing unit within the	
	machine.	

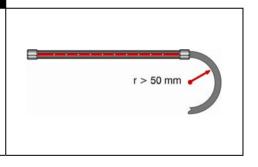
WARNING!

Risk of a spark which can cause ignition.
If the ionizing pins are covered by
mounting elements or machine parts,
there will be ionization at the relevant
spot. A spark which can cause ignition
may form in the covered areas due to
contamination or an electrically
conductive material.
Never attach mounting elements or
machine parts over the ionizing pins.

WARNING!

Risk of a spark which can cause ignition. The shielding and insulation of the cable may be damaged if the cable is kinked or bent. This will result in a short-circuit.

- The high-voltage cable must not be kinked.
- When routing around bends, the bending radius must not be smaller than 50 mm.



Only for Multistat Ex: Connection outside the area with potentially explosive atmosphere.

- 5. Switch off power pack for potentially explosive atmospheres and secure against inadvertent operation.
- Insert the high-voltage plug into the high-voltage socket of the ex power pack and push in up to the stop.
- 7. Screw the screw cap onto the high-voltage socket and tighten by hand.





Only for EN 92 Ex: Connection within the area with potentially explosive atmosphere.

 Connect the ionizing unit as described in the relevant operating instructions EN 92 Ex.

NOTE: The use of the HAUG tape roller allows the ionizing bar to be masked with adhesive tape such that the ionizing pins remain free. This protects the insulating section from heavy contamination.

6 Maintenance

Clean the ionizing units at intervals of at least 14 days. The dirtier the enviroment, the shorter the cleaning interval. When a deterioration of the cleaning effect is noticed, cleaning can improve ionization.

ATTENTION!

The ionizing unit may be damaged if inappropriate brushes or cleaning agents are used.

 We strongly recommend the exclusive use of cleaning accessories from HAUG GmbH & Co. KG. Refer to Section Accessories.

Dry cleaning

- Switch off power pack for potentially explosive atmospheres and secure against inadvertent operation.
- 2. Disconnect the ionizing unit from the power pack for potentially explosive atmospheres.
- 3. Brush the ionizing pins with the special cleaning brush **RB1**.
- 4. Blow off the ionizing unit with clean compressed air (max. 6 bar).

- Check the high-voltage connections and high-voltage plugs for contamination. The connections must be clean and dry.
- 6. Reconnect the ionizing unit to the power pack for potentially explosive atmospheres.

NOTE: If dry cleaning does not yield the desired result, continue by using a wet cleaning process.

Moist cleaning

- Switch off power pack for potentially explosive atmospheres and secure against inadvertent operation.
- 2. Disconnect the ionizing unit from the power pack for potentially explosive atmospheres.
- Wet the special cleaning brush **RB1** with the special cleaning agent **SRM1**. The special cleaning system **RS2** may also be used for cleaning.
- 4. Brush the ionizing pins.
- Blow off the ionizing unit with clean compressed air (max. 6 bar) and allow to dry.
- Check the high-voltage connections and high-voltage plugs for contamination. The connections must be clean and dry.
- Reconnect the ionizing unit to the power pack for potentially explosive atmospheres.

7 Troubleshooting

Error	Cause	Measure for elimination
No ionization.	The ionizing unit is dirty.	Clean the ionizing unit.
	No high voltage.	Check power pack for potentially explosive atmospheres.
		Check connections.
	Fault in the ionizing unit.	Check ionizing unit using the Combicheck. Refer to Section Accessories.
Sparks-over.	The ionizing unit is covered with an electrically conductive deposit.	Clean the ionizing unit.
	The ionizing pins are too close to an electrically conductive material.	Increase distance to the cause.
	The material charge is excessive.	Install a passive ionizer for preliminary discharging.
	The ionizing unit is damaged.	Shut down the ionizing unit immediately and secure against inadvertent switching on.

NOTE: If the error cannot be removed in this way, return the power pack for potentially explosive atmospheres and ionizing unit for checking to HAUG GmbH & Co. KG (for address, see reverse).

8 Accessories

Article	Illustrations	Order number
HAUG power pack for potentially explosive atmospheres		On request
Special cleaning fluid SRM1		10.7220.000
Special cleaning brush RB1	Card Card Card Card Card Card Card Card	10.7218.000
Special cleaning system RS2		10.7218.004
Circular brush for special cleaning system		X – 5677
Combicheck		12.7231.000
Passive ionizer CI SL	0	12.0002.007

Article	Illustrations	Order number
HAUG Tape-Roller		10.0008.000
Adhesive tape "crepe"	\mathbf{O}	X – 0167
Polyester insulating tape	Ó	X – 7793
Filter control valve		11.7224.004
Filter control valve with micro filter		11.7210.001

9 Technical data

9.1 Supply voltage

Electric connection to HAUG power pack	6,5 ±1 kV~
for potentially explosive atmospheres	

9.2 Compressed air

The compressed air must be free of oil and aerosols.

Туре	Max. Pressure	Air consumption at 3 bar
LS Ex	6 bar	35 NI/min per nozzle
KL Ex	6 bar	39 NI/min per nozzle
KM Ex / LM Ex	Side-channel compressor	
AK Ex	6 bar	21 NI/min per cm
RI Ex O/M/V	6 bar	130 NI/min
SC Ex	10 bar	On request

9.3 Ambient conditions

Only for inside use	
Temperature:	
Rated application range	+5 °C to +45 °C
Extreme range for storage and transport	-15 °C to +60 °C
Humidity:	
Rated application range	20 % to 65 % RF
Extreme range for storage and transport	0 % to 85 % RF

9.4 Dimensions

Туре	Cross-section	Length
EI Ex H, EI Ex T, EI Ex T TPE	Ø25 mm	120 – 3000 mm
EI PHS Ex	19 x 20,5 mm	On request
RI Ex O/M/V	Ø72 mm	
REF Ex	Ø on request	
LS Ex	80 x 80 mm	200 – 3000 mm
KL Ex	50 x 110 mm	200 – 3000 mm
KM Ex	50 x 110 mm	200 – 3000 mm
LM Ex	80 x 80 mm	200 – 3000 mm
AK Ex	72 x 90 mm	120 – 3000 mm
SC Ex	110 x 230 mm	On request
High-voltage cable	Ø10 mm	Customer-specific
High-voltage cable TPE	Ø7.5 mm	Customer-specific

9.5 Marking

All units are marked as follows:

II 2G IIA T4	EI Ex T, EI Ex T TPE, EI PHS Ex, RI Ex O/M/V, REF Ex
II 2G IIB T4	EI Ex H

10 Decommissioning

- 1. Switch off the machine and secure against unintended switching on.
- 2. Switch off power pack for potentially explosive atmospheres and secure against inadvertent operation.
- Disconnect the ionizing unit from the power pack for potentially explosive atmospheres.
- 4. Remove the ionizing unit from the machine.

10.1 Disposal

All national and regional waste disposal regulations must be complied with when disposing of the ionizing unit.

EG-Konformitätserklärung

EC- Declaration of Conformity CE Déclaracion de conformité

Die Fa. The company. La société

HAUG GmbH und Co. KG Friedrich-List-Str. 18 70771 Leinf.-Echterdingen

erklärt in alleiniger Verantwortung, dass das elektrische Betriebsmittel declaires hereby in sole responsability, that the electrical product déclare de sa seule responsabilité, que le produit électrique

> Multistat Ex SD 230V 01.7954.100, 115V 01.7955.100, Multistat Ex SD 230V 01.7956.000, 115V 01.7957.000, EN 92 Ex 230V 01.7747.200, 115V 01.7746.200

in Verbindung mit den Serien der Ionisationsgeräte (Zone 1) with the series of the ionizing devices (zone 1) avec les séries des appareils d'ionisation (zone 1)

EI Ex T 03.8051.xxx, 03.8251.xxx EI Ex T TPE 03.9152.xxx, 03.9252.xxx

mit den folgenden Richtlinien übereinstimmt: is in confority with the following directives: est conform aux directives suivants:

Niederspannungsrichtlinie	2006/95/EG	EN 61010-1:2001
Low voltage directive	2006/95/EC	
Directive sur les basses tensions	2006/95/CE	
EMV Richtlinie	2004/108/EG	EN 61000-6-2/-6-4
Electromagnetic compatibility	2004/108/EC	
Compatibilité électromagnétique	2004/108/CE	
ATEX Richtlinie im Ex-Bereich	94/9/EG	zertifiziert durch*
Norm ATEX explosive atmospheres	94/9/EC	certified by*
Normes ATEX atmosphères	94/9/CE	certifié par*
explosibles		DMT 02 ATEX E 212 X

* DEKRA EXAM GmbH, Dinnendahlstr. 9, D-44809 Bochum Kennnummer / ID-Number / numero d'identification: 0158

Leinfelden-Echterdingen, 1.7.2014

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explosibles		BVS 03 ATEX E 194 X

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Multistat Ex SD 230V 01.7954.100, 115V 01.7955.100, Multistat Ex SD 230V 01.7956.000, 115V 01.7957.000, EN 92 Ex 230V 01.7747.200, 115V 01.7746.200

in Verbindung mit den Serien der Ionisationsgeräte (Zone 1) with the series of the ionizing devices (zone 1) avec les séries des appareils d'ionisation (zone 1)

REF Ex 04.7533.006

mit den folgenden Richtlinien übereinstimmt: is in confority with the following directives: est conform aux directives suivants:

Niederspannungsrichtlinie	2006/95/EG	EN 61010-1:2001
Low voltage directive	2006/95/EC	
Directive sur les basses tensions	2006/95/CE	
EMV Richtlinie	2004/108/EG	EN 61000-6-2/-6-4
Electromagnetic compatibility	2004/108/EC	
Compatibilité électromagnétique	2004/108/CE	
ATEX Richtlinie im Ex-Bereich	94/9/EG	zertifiziert durch*
Norm ATEX explosive atmospheres	94/9/EC	certified by*
Normes ATEX atmosphères explosibles	94/9/CE	certifié par*
· · ·		BVS 07 ATEX E 028 X

* DEKRA EXAM GmbH, Dinnendahlstr, 9, D-44809 Bochum Kennnummer / ID-Number / numero d'identification: 0158

Leinfelden-Echterdingen, 1.7.2014

HAUG G IbH & Co. KG. Tol. 07 11 / 94 98 - 0 Friedrich-List-Str. 18 iV Dipl.-Ing. M. Rattay

Leiter Abteilung Brektrakonstruktion (EEK) Manager Electrical Department (EEK) Responsable de service (EEK) assung Nord HAUG Biel AG Post ach 52

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<mark>Geschäftstühren:</mark> Raffen Homolia, Dipl.-Ing., Dipl.-Wirtschaftlang. (FH) Stz: Lenlekten-Echterchoon

SO 9001 ****

EG-Konformitätserklärung

EC- Declaration of Conformity CE Déclaracion de conformité

Die Fa. , The company, La société

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> Multistat Ex SD 230V 01.7954.100, 115V 01.7955.100, Multistat Ex SD 230V 01.7956.000, 115V 01.7957.000, EN 92 Ex 230V 01.7747.200. 115V 01.7746.200

in Verbindung mit den Serien der Ionisationsgeräte (Zone 1) with the series of the ionizing devices (zone 1) avec les séries des appareils d'ionisation (zone 1)

EI PHS Ex 03.8900.xxx, 03.8910.xxx

mit den folgenden Richtlinien übereinstimmt: is in confority with the following directives: est conform aux directives suivants:

Niederspannungsrichtlinie	2006/95/EG	EN 61010-1:2001
Low voltage directive	2006/95/EC	
Directive sur les basses tensions	2006/95/CE	
EMV Richtlinie	2004/108/EG	EN 61000-6-2/-6-4
Electromagnetic compatibility	2004/108/EC	
Compatibilité électromagnétique	2004/108/CE	
ATEX Richtlinie im Ex-Bereich	94/9/EG	zertifiziert durch*
Norm ATEX explosive atmospheres	94/9/EC	certified by*
Normes ATEX atmosphères explosibles	94/9/CE	certifié par*
-F		

* DEKRA EXAM GmbH, Dinnendahlstr, 9, D-44809 Bochum Kennnummer / ID-Number / numero d'identification: 0158

Leinfelden-Echterdingen, 1.7.2014

HAUG GmbH & Co. KG. Tol. 07 11 / 94 98 - 0 i.V. h-List-Str. 14 -70771 L-E Dipl.-Ing. M. Rattay Leiter Abteilung prektrekonstruktion (EEK) Manager Electrical Department (EEK) Responsable de service (EEK)

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Geschättsführen Stefen Homoka, Dpl-Ing, Dipl Wittachataing (FH) Stz Linhidon-Echterchoon

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EG-Konformitätserklärung

EC- Declaration of Conformity CE Déclaracion de conformité

Die Fa. The company. La société

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Multistat Ex SD 230V 01.7954.100, 115V 01.7955.100, Multistat Ex SD 230V 01.7956.000, 115V 01.7957.000, EN 92 Ex 230V 01.7747.200, 115V 01.7746.200

in Verbindung mit den Serien der Ionisationsgeräte (Zone 1) with the series of the ionizing devices (zone 1) avec les séries des appareils d'ionisation (zone 1)

EI Ex H 03.8130.xxx, 03.8140.xxx

mit den folgenden Richtlinien übereinstimmt:

is in confority with the following directives: est conform aux directives suivants:

Niederspannungsrichtlinie	2006/95/EG	EN 61010-1:2001
Low voltage directive	2006/95/EC	
Directive sur les basses tensions	2006/95/CE	
EMV Richtlinie	2004/108/EG	EN 61000-6-2/-6-4
Electromagnetic compatibility	2004/108/EC	
Compatibilité électromagnétique	2004/108/CE	
ATEX Richtlinie im Ex-Bereich	94/9/EG	zertifiziert durch*
Norm ATEX explosive atmospheres	94/9/EC	certified by*
Normes ATEX atmosphères	94/9/CE	certifié par*
explosibles		

* DEKRA EXAM GmbH, Dinnendahlstr. 9, D-44809 Bochum Kennnummer / ID-Number / numero d'identification: 0158

Leinfelden-Echterdingen, 1.7.2014

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